

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date:	16.06.22	Job No.:	ENG7105JUNE	ADR Yes/No:	N	ADR Date:	N/A	ECN #:	16- 601
Product No.:	D412-630			Created By:	13	Approved By:	97		
Product Name:	HELI-ACCESS-STEP			Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	N	DM	
Production Manager / Coord.	Y	MP / MF	
Purchasing Manager / Purchasing Coord.	Y	LL / CL	5H 5000 16/06/22
Production Engineering Coord.	Y	DD / JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL / BG	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW / LM	
Customer Technical Support	Y	MB / HS	16.06.22
Marketing	Y	SL / WR	
Dist. Management Coord.	Y	HM	

Reason for Change:

INSTRUCTIONS CLARIFIED FOR OPERATORS INSTALLING D412-630-031/-032/-033/-034 SIMULTANEOUSLY. NAS1515 WASHERS REPLACED BY D3672.

Documents Affected:

RELEASE D412-630 REV. O, ICA-D412-630 REV. 6, D3562 REV. G (REF. PAR16-517), D3672 REV. D, D2803 REV. C, AND D2804 REV. D

IF APPLICABLE: NCR: _____ PAR: 16-499 CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	MB	PROVIDE BHTC WITH IIN/ICA	16.06.22
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	MB	MDL-D412-630 REV. R	16.06.22
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		16.06.23
12	Update Product Specification Files (Bluefiles)	Y	KJ		16.06.23
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		16.06.23
14	Update Product Development Summary (STC applications)	N			16.06.23
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ	SEE ITEM C BELOW.	16.06.23
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ		16.06.23
18	Create / Update Change Record Form / Item Card Database	Y	KJ	SEE ITEM A BELOW.	16.06.23
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		16.06.23
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		16.06.23
21	Update Controlled Supplier Documents (Qpulse) Database	N			16.06.23
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		16.06.23
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		16.06.23
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			16.06.23
25					

Description / Action:

A) - D412-630-011/-012 NOW AT CHG 008

- D412-630-013/-014 NOW AT CHG 007

- D412-630-023/-024/-033/-034 NOW AT CHG 005

- D412-630-031/-032 NOW AT CHG 004

No SFC

No SFC

No SFC

630-033 - 142137 wip

630-034 - 142136 wip

B) UPDATE ROUTES, BOMs AND W/Os ACCORDINGLY.

C) NEW PARTS: D3672-15/-17/-19. ENTER IN SYSTEM, CREATE ROUTES, BOMs, AND W/Os. PLACE PO WITH SUPPLIER AND STOCK PARTS.

D) REWORK D2803-1/-2/-041/-042/-043/-044 AND D2804-1/-2/-041/-042/-043/-044 IN STOCK/WIP TO D2803 REV. C AND D2804 REV. D.

2804-041 148422

-041 148423

-042 148424

-043 148425

031 - update 146093 u

032 - update 147732 u

033 - update 148430

034 - update 148431

ECN Verified & Complete:

Date:

STL-031-B147740 - rework 148422 u

032 B146189 - rework 148421 u

C:\Forms\Engineering\approved online eng\ECNrevAA.xls